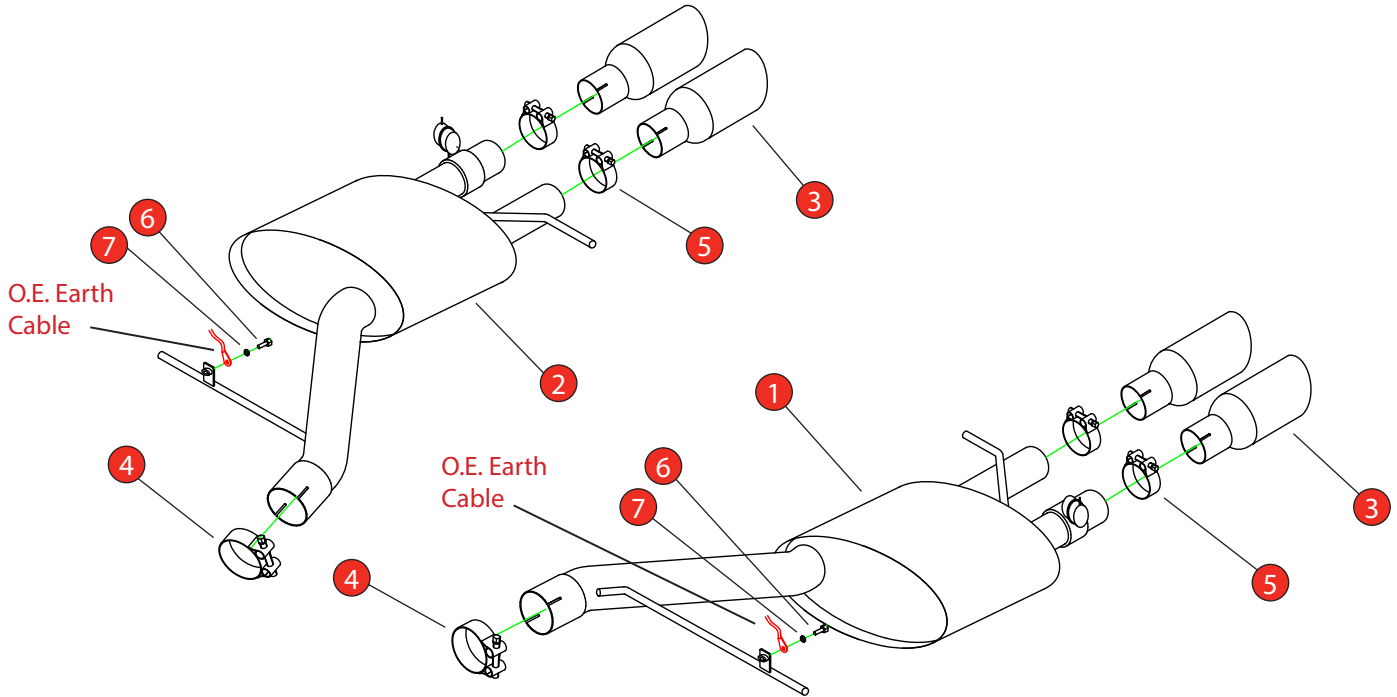


<b>Car</b>	BMW M5 F10	<b>Part No.</b>	SBMB111CF
<b>Year</b>	2011-2016	<b>Fit Kits</b>	502FK
<b>Notes</b>	Where not supplied use original fittings. Original system requires cutting.	<b>Features</b>	Pipe Diameter:- 80mm

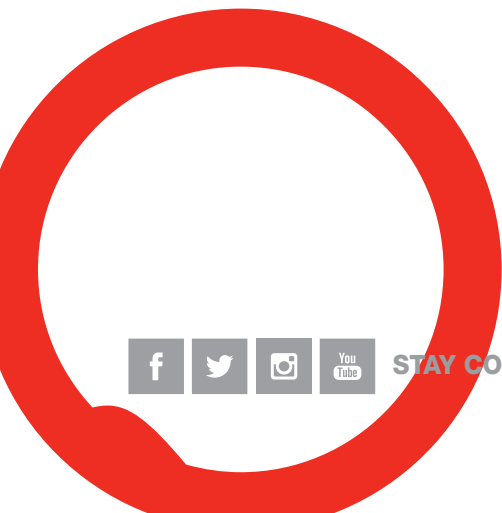
Estimated Fitting Time: 1 Hour 30 Minutes



NO.	PART NO.	DESCRIPTION	QTY
1	976BM	L/H Rear Silencer	1
2	977BM	R/H Rear Silencer	1
3	Z023.10159	Carbon Fibre Ascarì Trim	4
<b>Fit Kit: 363FK</b>			
4	Z016.10069	79 - 85mm H/D Clamp	2
5	Z016.10064	63 - 68mm H/D Clamp	4
6	Z017.10043	M8 x 16mm Hex. Hd Bolt	2
7	Z017.10831	M8 x 17mm Washer	2

DATE	30/06/25
ISSUE	00
AUTHORISED	G. O'Shea

**NOTE:** ENSURE SCORPION SYSTEM IS CLEAR OF MOVING PARTS AND ALL ORIGINAL FUNCTIONS WORK CORRECTLY.



STAY CONNECTED TO RED POWER.

<b>Car</b>	BMW M5 F10	<b>Part No.</b>	SBMB111CF
<b>Year</b>	2011-2016	<b>Fit Kits</b>	502FK
<b>Notes</b>	Where not supplied use original fittings. Original system requires cutting.	<b>Features</b>	Pipe Diameter:- 80mm

Estimated Fitting Time: 1 Hour 30 Minutes

**Cutting Instructions:**

The original system requires cutting in two places close to the rear tunnel brace. There is a dimple on each pipe, cut at that point and clean up the edges.



STAY CONNECTED TO RED POWER.